## Liveo<sup>™</sup> Q7-2243 LVA, Simethicone USP

### Silicone Antifoam

Liveo™ Q7-2243 LVA, Simethicone USP is a specially formulated low volatile silicone antifoarn designed for use in various medical and pharmaceutical applications requiring foam suppression or inhibition.

Liveo<sup>™</sup> Q7-2243 LVA, Simethicone USP is formulated and manufactured so that the quantity of volatile, low-molecularweight silicone species is minimal. This low volatility (1 percent maximum) is especially advantageous in the manufacture of antiflatulent or antiflatulent/antacid tablets and other products where processing conditions, such as drying by high surface area exposure at elevated temperatures, will result in loss of volatile silicone species and subsequent low assay results for silicone fluid.

#### Packaging :

Liveo<sup>™</sup> Q7-2243 LVA, Simethicone USP is available in 18 and 200 kg containers, net weight.

#### Product information

Colour Basis Heavy metals content Silicon dioxide content Polydimethylsiloxane content		Gray PDMS + SiO2 ≤5 4 - 7 90.5 - 99	2 - 5 ppm 7 %	PhEur 1470 PhEur 1470
Rheological properties				
Viscosity		570	mPa.s	
Specific Application Suitabilit	У			
Defoaming performance, 20ppm		≤15	i s	PhEur 1470
Other properties Specific Gravity Volatility, 4h at 200°C Refractive index 1: for silicone fluid only		0.975 <sup>1</sup> ≤1 1.404 <sup>1</sup>	%	ASTM D 4052 PhEur 1470
Storage and stability				
Shelf life		24	months	
Characteristics				
Food contact	FDA 21 CFR			
Additional Information	Storage:			
	<u>Storage:</u>			
Revised: 2020-12-14				Page: 1 of 2

# Liveo™ Q7-2243 LVA, Simethicone USP

Silicone Antifoam

Some settling may occur during storage of Liveo<sup>™</sup> Q7-2243 LVA, Simethicone USP. Therefore, containers should be thoroughly mixed prior to use or testing.

#### How to Use:

**Process Defoaming:** In general, concentrations of 1 to 50 parts per million (ppm) are sufficient to suppress foaming in most systems. It is suggested that a concentration within this range be used initially. Adjustments in concentration may be desirable to detennine the appropriate level to use for any particular process or product.

The height to which a foam will rise can be limited by applying Liveo<sup>™</sup> Q7-2243 LVA, Simethicone USP to processing equipment. For example, the defoamer is often wiped on nozzles of bottle-filling machines to knock down foam as it rises in the neck of the bottle. Similarly, if applied to the rim of a processing container, foam overflow can be prevented.

Solvent Dispersion: In applications where solvents can be used, Liveo™ Q7-2243 LVA, Simethiconc USP may be dispersed in a solvent and then sprayed on the foam or the solvent dispersion may be flushed through a system to remove remnants of foam. Dispersions may be made in an acceptable non-polar solvent. These dispersions require constant agitation to prevent settling of the silicon dioxide.

Tableting: In some applications, Liveo<sup>™</sup> Q7-2243 LVA, Simethiconc USP may be premixed with a carrier material and this mixture subsequently added directly to the foaming system. This technique is commonly used in the manufacture of antiflatulent and antiflatulent/antacid tablets. For this application, the silicone antifoam compound is either dry- or wet-granulated with common carrier materials such as sugars, starches, or cellulose derivatives and then further processed into tablets.

#### Revised: 2020-12-14

Page: 2 of 2

The information set forth herein is furnished free of charge, is based on technical data that DuPont believes to be reliable, and represents typical values that fall within the normal range of properties. This information relates only to the specific material designated and may not be valid for such material used in combination with other materials or in other processes. It is intended for use by persons having technical skill, at their own discretion and risk. This information hould not be used to establish specification limits nor used alone as the basis of design. Handling precaution information is given with the understanding that those using it will satisfy themselves that their particular conditions of use present no health or safety hazards and comply with applicable law. Since conditions of product use and disposal are outside our control, we make no warranties, express or implied, and assume no liability in connection with any use of this information. As with any product, evaluation under end-use conditions prior to specification is essential. Nothing herein is to be taken as a license to operate or a recommendation to infringe on patents.

CAUTION: Do not use DuPont materials in medical applications involving implantation in the human body or contact with internal body fluids or tissues unless the material has been provided from DuPont under a written contract or other acknowledgement that is consistent with the DuPont policy regarding medical applications and expressly acknowledges the contemplated use. For further information, please contact your DuPont representative.

DuPont's sole warranty is that our products will meet our standard sales specifications in effect at the time of shipment. Your exclusive remedy for breach of such warranty is limited to refund of purchase price or replacement of any product shown to be other than as warranted. TO THE FULLEST EXTENT PERMITTED BY APPLICABLE LAW, DUPONT SPECIFICALLY DISCLAIMS ANY OTHER EXPRESS OR IMPLIED WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE, MERCHANTABILITY, OR NON-INFRINGEMENT. DUPONT DISCLAIMS LIABILITY FOR ANY SPECIAL, INCIDENTAL, OR CONSEQUENTIAL DAMAGES.

DuPont<sup>™</sup>, the DuPont Oval Logo, and all trademarks and service marks denoted with <sup>™</sup>, <sup>SM</sup> or <sup>®</sup> are owned by affiliates of DuPont de Nemours, Inc. unless otherwise noted. © 2020 DuPont. All rights reserved.